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**City of Carmel**

**MAYOR'S HOUSING TASK FORCE**

**February 23, 2024**

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**AGENDA**

- I. 7:15 AM Doors open, Welcome Task Force members and the public**
  
- II. 7:30 AM Opening remarks – Mayor Sue Finkam**
  
- III. Task Force Process Overview – Mike Hollibaugh DOCS**
  
- III. Presentation: Carmel Position Strategy document**
  - Kryn Sausedo, ECONorthwest
  - Adrienne Keeling, DOCS
  
- IV. Task Force Discussion**
  
- V. Audience input**
  
- VI. 9:00 AM Adjournment**

Next meeting scheduled for Thursday, March 21<sup>st</sup>, 7:30 AM

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